Today's state of the art machines give you the freedom to go your own way. Raleigh has the range to get you wherever you want to go, off the beaten track, or on the road. You'll appreciate that special brand of Raleigh engineering. The Raleigh tradition is to build in quality and strength, making sure you—and safety—come first. What's more, cycling helps keep you fit, and is as economical as it is ecological. Cycling is free of fares, fuel and tax. Free from pollution. Free from traffic jams. For sheer freedom in your free time, Raleigh know what you want from a bike.
Your kind of Raleigh

Raleigh offers you lots of alternatives. Different frames, wheels and handlebar styles, the gadgets and gizmos you've been hankering after. And a whole range of looks. Whether you want to take to the hills or breeze along country lanes and city streets. Choose from the latest ATBs to get you out of a rut. Or racers to get your pulse racing. Nostalgic commuter bikes for a more leisurely pace. Or even the pioneering new bikes that combine ATB ruggedness with city bike practicality. Whichever you choose, the frame and fork of your brand new Raleigh bike will be guaranteed for a full 15 years.

A brilliant paint job

When it comes to paintwork, Raleigh have got it down to a fine art. We have the most up-to-date cycle finishing plant in the world. Here, the latest technology is on a par with that used by car manufacturers. Up to five coats of finish are applied.

but only after the tubes have undergone a 15-stage priming process to prevent corrosion, including submersion to cover them inside and out. To ensure the thickness of Raleigh paint is virtually double that of most other bikes, we use mainly dry powder paint finishes which are fused together at very high temperatures. Nobody does it better.

Top gear

Gears are used to reduce the effort required to pedal uphill. The Sturmey Archer hub gears are very simple and easy to use and are virtually maintenance-free. Ideal for commuter bikes and leisurely rides. For the enthusiast or racer, where performance is all-important, Derailleur gears provide far more gear ratios. For example 6 to 21 gears can be provided to cope with the ups and downs of roads and lanes.

The Raleigh 15 Year Guarantee

Every bicycle in this catalogue carries the Raleigh 15 year guarantee on the frame and forks plus a one year guarantee on all other components. See the Raleigh Bicycle Guide for details.

The Raleigh Cycle Protection Register

For your peace of mind and to help you should you be unfortunate enough to lose your bike or have it stolen, Raleigh will be pleased to register your new bike on our unique customer database. You have a much better chance of recovering it if you record the frame number and its specifications for ease of identification. The Raleigh Cycle Protection Register is a free service. See your Raleigh Bicycle Guide for details, available when you buy your bicycle.

Neat Seats

For quality, comfort and reliability, we fit world-famous Selle Royal saddles to most cycles in this catalogue.
Enter a new dimension with Mirage. This dynamic Deep Purple machine hits the heights in innovative looks and performance.

- New improved geometry Reynolds 501 butted tubing frame with:
  - Oversize head tube for increased strength and reliability
  - Responsive shorter chainstays with forged ends
  - Split, quick-release rear brake cable.
- Continuous radius ovalised fork with forged ends.
- Shimano 21-speed 300LX ensemble with Rapid fire STI gear levers.
- Reynolds 501 ATB handlebar with TIG welded T-Bone stem.
- Vetta Gel Turbo saddle with Black alloy seat pin.
- Black anodised alloy rims with 'Big Grip' tyres.
- New style frame bag with shoulder pad.

Frame sizes: 20", 21½" and 23".

An ATB that moves like a bolt from the blue. The rugged, lightweight framework and high ranking componentry create a superior and responsive ride.

- New improved geometry Reynolds 501 butted tubing frame with:
  - Oversize head tube for increased strength and reliability
  - Responsive shorter chainstays with forged ends
  - Split, quick-release rear brake cable.
- Continuous radius ovalised forks with forged ends.
- Suntour 21-speed XCT performance ensemble.
- Black anodised alloy rims with sealed quick-release front hub.
- Reynolds 501 ATB handlebar and TIG welded T-Bone stem.
- Vetta Gel Turbo saddle with Black alloy seat pin.
- New style frame bag with shoulder pad.

Frame sizes: 20", 21½" and 23".
Discover the ultra-responsive, precise handling of the rugged White and Pearl Silver Discovery 21 and discover yourself.

- New improved geometry Reynolds 501 butted tubing frame with:
  - Oversize head tube for increased strength and reliability
  - Responsive shorter chainstays with forged ends
  - Split, quick-release rear brake cable.
  - Continuous radius ovalised forks with forged ends.
  - Shimano 21-speed 200GS ensemble.
  - Polished alloy narrow section rims with quick-release sealed front hub.
  - Reynolds 501 ATB handlebar with TIG welded T-Bone stem.

Frame sizes: 20", 21½" and 23".

![Bicycle Image](image-url)
Definitely not for stick-in-the-muds, this sensational new All Terrain Bike from Raleigh, with its exclusive, wild Neon Green Vapour finish is the bike on which to be seen.

- 18-speed Index System gears with precise thumbshift controls.
- Triple chainset with forged alloy coterless cranks.
- Powerful alloy cantilever brakes and alloy hubs.
- Sleek black handlebar and T-Bone stem.

Frame sizes: 16", 18", 19½", 21" and 23".
An ATB to reach the summit in style and comfort, equipped for sporty performance on and off road, precise 18-speed indexed gear selection and instant change of the saddle height for steep descents.

- Raleigh brazed ATB frame with forged ends, 'loose-proof' headset and sealed bottom bracket fittings.
- 'Roundtech' chainset with triple anti-jam Power-rings.
- Lightweight ATB alloy rims with alloy hubs.
- Vaporised Aqua Mint finish.

Frame sizes: 19½", 21" and 23".

His latest flame. The Mustang ATB with sizzling Vaporised Flame and Solar Sparkle finish is hot to handle and red hot on looks. When the heat is on, ride Mustang.

- 18-speed Index System gears.
- Powerful alloy cantilever brakes.
- Triple chainset with forged alloy hollowless cranks.
- Smooth running alloy hubs.

Frame sizes: 18", 19½", 21" and 23".

Strong and durable Raleigh All Terrain frame and Unicorn fork with full ATB specification give the tremendous-value Marauder plenty of muscle.

- 15 wide ratio gears with handlebar thumbshift controls.
- Powerful alloy cantilever brakes with lined brake cables.
- Strong, reliable triple one-piece crank set.
- Lively Blaze Blue finish.

Frame sizes: 16", 18", 19½", 21" and 23".
The flagship of the trailblazing, pioneering range of performance bikes. Pioneer Trail embraces the latest in component and graphic design to give a superior ride and imitable style.

- Reynolds 501 butted tubing Mountain-Lite frame with forged ends.
- Suntour XCT performance ensemble.
- Gripping 700 x 38C deep tread tyres with black alloy rims.
- Anatomic Gel saddle with micro-adjust alloy seat pin.
- Warm White frame finish.

Frame sizes: 21", 23½" and 25".

The town and country bike. A cross between the go-anywhere All Terrain Bike and the practical City Bike.

- New style Raleigh Mountain-Lite frame with Unicrown fork.
- 12-speed Index System for precise, one-click gear selection.
- Unique chainset with elegant smoked disc.
- Self-balancing pedals.
- Exclusive, Indigo and Mountain Blue double-flashed paint finish.

Frame sizes: 21", 23½" and 25".
**NEER 18**

A pioneering design which reaches new heights of comfort and versatility, equipped for rugged durability, sure-footed grip, precise gear changing and stopping power.

- Raleigh brazed Mountain-Lite frame and sleek Unicrown fork with forged ends.
- 18-speed Index gear system.
- Anatomic Gel saddle.
- Black alloy wheels with deep tread tyres.
- Black cantilever brakes and levers.
- Exclusive frame finish with double flashed Deep Purple and Raleigh Green frontal decor.

Frame sizes: 21", 23½" and 25".

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**SPIRIT**

The Pioneer 6 breaks new ground, giving you the best of both worlds. The comfort and versatility of the All Terrain Bike, combined with the practicality of a conventional City Bike.

- New style Raleigh Mountain-Lite frame with Unicrown fork.
- 6-speed Index System gear.
- Deep tread, wider section tyres.
- White with Mountain Blue flashing.

Frame sizes: 21", 23½" and 25".
A classic, thoroughbred racing bike which sets new standards with its sleek good looks.
- Reynolds 501 close clearance racing frame with forged ends.
- 12-speed Index System gears.
- Black anodised alloy rims and quick-release hubs.
- Gloss Black finish.
Frame sizes: 21", 23½" and 25".

A stunning racing bike designed and built to give the speed merchant an exhilarating and successful ride.
- Close clearance racing frame made from Reynolds 501 butted tubing with forged ends.
- Alloy wheels with quick-release hubs.
- 12-speed Index System gears.
- White with Black and Fluorescent Orange flashing.
Frame sizes: 21", 23½" and 25".
A stylish machine for the aspiring racer. Spot the difference - it's Raleigh's exclusive white Micro-Dot finish.

- Reynolds 501 butted racing frame with Unicrown fork and forged ends.
- Full Shimano Exage 12-speed race ensemble.
- Gunmetal alloy rims and forged anodised alloy stem.

Frame sizes: 21", 23½" and 25".
A stylish machine for the aspiring racer. Spot the difference – it's Raleigh's exclusive white Micro-Dot finish.

- Reynolds 501 butted racing frame with Unicrown fork and forged ends.
- Full Shimano Exage 12-speed race ensemble.
- Gunmetal alloy rims and forged anodised alloy stem.

Frame sizes: 21", 23½" and 25".
The Team Raleigh racing bike, finished in authentic race colours for the true enthusiast.
- Responsive, short wheel base racing frame with recessed brakes.
- Precise 12-speed Index System gears.
- Low profile pedals with toe clips and straps.

Frame sizes: 21", 23½" and 25".

An impressive racing bike designed to feel as good as it looks!
- Dramatically styled close clearance frame.
- Quality alloy rims and 'Roundtech' chainset.
- 12-speed Index System gears.
- Low profile pedals with toe clips and straps.
- Cool Mint finish with White flashing.

Frame sizes: 21", 23½" and 25".
A stunning new race bike with sizzling hot looks and a performance to match.
- Precise 12-speed Index System gears.
- Close clearance frame with recessed brakes.
- Quality, alloy components.
- Vaporised Magenta and White finish.

Frame sizes: 21", 23½" and 25".

For those who want affordable quality and style, the 10-speed Flyer gives great value.
- Lively, responsive, close clearance racing frame.
- Quality, lightweight alloy components – handlebar and stem, recessed brakes, hubs and cranks.
- Lined brake cables give improved braking efficiency.
- Exclusive Vaporised Royal Blue with White flashing.

Frame sizes: 18½", 20", 21" and 23½".
A traditional cycle that looks equally at home on the campus, campsite or company car park, the Chiltern is stylishly finished in Gloss Black.
- Sturmey-Archer 3-speed hub gear.
- Deep section mudguards and wraparound chainguard protect your clothes.
- Alloy propstand for parking stability.

Frame sizes: 21", 23½" and 25".

A handsome classic gents' city bike for the commuter and leisure rider, richly finished in Metallic Deep Red. Robustly constructed in the finest Raleigh tradition, with more than a hint of nostalgia.
- Sturmey-Archer 3-speed hub gear.
- Dynamo lighting with concealed wiring.
- Heavy duty luggage carrier.

Frame sizes: 21", 23½" and 25".
**Frame/ Fork**
- Raleigh 74" Parallel Geometry with Reynolds 501 Main Tubes and Forged Ends.
- Raleigh Uniorum Fork with Forged Ends.
- Raleigh 200C Black Alloy with Black Alloy Quick Release Hubs.
- Raleigh Uniorum Fork with Forged Ends.
- Raleigh 200C Black Alloy with Black Alloy Quick Release Hubs.

**Wheels/ Tyres/ MUDGUARDS**
- 700c x 25c Narrow Profile Gumwall.
- 700c x 25c Narrow Profile Gumwall.

**Derailleur**
- 12-speed index system with down tube levers.

**Chainset**
- Sachs 52/47T Roundtong Alloy.

**FREEDOM 14-15-19-21-24T.**

**Extras**
- Frame Fitting Fitter.
- Frame Fitting Fitter.

**Mercury 12**
- Racing Geometry, 18-23H-Tensile Steel Tubing.
- 700C Chrome Plated Steel with Aluminum Hubs.
- 700c x 25c Narrow Profile Gumwall.

**Wheels/ Tyres**
- 700c Chrome Plated Steel with Aluminum Hubs.

**Chainset**
- 52/47T Steel Chainrings with Alloy Cotterless Cranks.

**FREEDOM 14-15-19-21-24T.**

**Extras**
- Frame Fitting Fitter.

**Size**
With the correct frame size, you should be able to sit on the saddle and just touch the ground on either side—but you must be able to reach the handlebars comfortably. It is sometimes worth considering a smaller frame with the saddle slightly raised in order to get a more comfortable reach.

**Raleigh Industries Ltd.**
Nottingham, NG7 2DD, England.

Our policy of continual improvement means that product specification and appearance may be changed while this catalogue is still in use.

All the bicycles shown in this catalogue are available from your

**Raleigh Dealer** –

Clothes and Boots by Timberland. Shoes by The Natural Shoe Store.