RALEIGH 1991

Today's state of the art machines give you the freedom to go your own way. Raleigh has the range to get you wherever you want to go, off the beaten track, or on the road. You'll appreciate that special brand of Raleigh engineering. The Raleigh tradition is to build in quality and strength, making sure you—and safety—come first. What's more, cycling helps keep you fit, and is as economical as it is ecological. Cycling is free of fares, fuel and tax. Free from pollution. Free from traffic jams. For sheer freedom in your free time, Raleigh know what you want from a bike.

Whichever you choose, the frame and fork of your brand new Raleigh bike will be guaranteed for a full 15 years.

All our bikes carry a one year parts warranty. See the Raleigh Bicycle Guide for details.

All the Bicycles in this catalogue are designed and manufactured in Nottingham, England.

CONTENTS

Welcome to the new Raleigh men's brochure which gives you a fantastic choice of bikes to suit your needs. And your style.

ATB's

PIONEERS

CITY

RACERS

LIGHTWEIGHTS

TECHNICAL
ALL TERRAIN BIKES

The toughest, strongest bikes you can get your hands on. Yet responsive and easy to ride.

ATB’s are designed to perform on and off road. The frame includes an extra degree of strength and rigidity to give improved stiffness and specially designed frame angles give responsive riding.

Wide chunky tyres will grip the hillyside and glide over beaten tracks or city streets.

Flat, straight handlebars allow complete and confident control in any condition.

All Raleigh ATB’s are finished in exciting and original colours and completed with stylish graphics.

Take the plunge and express yourself, then go your own way, on or off road.

DUNE DANCER

Everything you could possibly desire in a mountain bike is here. For scintillating performance. Only the rider who demands the very highest quality will aspire to this top-of-the-range off-road machine.

- Shimano Deore LX 21-speed ensemble with STI.
- New, Reynolds butted 501 sloping frame with forged vertical drop-outs and reduced offset Unicrown fork.
- Hard anodised rims.
- Vetta Gel Shock Absorber saddle.
- Finished in Teal Blue.

Frame sizes: 17", 19", 21”.

MOONRUN

Out of this world. This mean, Gloss Black, responsive, off-road machine has the latest improved geometry Reynolds 501 butted sloping frame with oversize steering system and forged vertical drop-outs.

- New reduced offset Unicrown fork with continuous radius blades.
- Suntour XCF 21-speed ensemble with X-Press Shifters.
- Black anodised alloy rims.
- Vetta Gel Shock Absorber saddle.
- Reynolds 501 handlebar.

Frame sizes: 17", 19", 21”.
YUKON

Yukon — hot looks, cool image! And built to take the rough with the smooth. A combination of responsive performance from a lightweight All Terrain machine with an exciting, vibrant New Red and Hot Yellow frame finish.

- Reynolds 501 butted sloping frame with oversize head tube and reduced offset Unicrown fork.
- Shimano 200GS ensemble:
  - Rapid Fire ‘Shimano Total Integration’ (STI) 21-speed Hyperglide gearing system.
  - Biopace chainset with black, detachable rings.
  - Low profile cantilever brakes with short reach levers.
- Reynolds Lightweight 501 handlebar.
- Vetta Gel Shock Absorber saddle.
- Beartrap pedals with ATB toe-clips and straps.
Frame sizes: 17", 19", 21", 23".

MIRAGE

You aren’t seeing things. This innovative lightweight ATB, finished in moody Deep Purple and equipped with a full Shimano ensemble, hits new heights in style and dynamic performance.

- Shimano 200LX ensemble:
  - Rapid Fire STI 21-speed Hyperglide gearing system.
  - Low profile cantilever brakes with short reach levers.
  - Biopace chainset with black, detachable rings.
- New Reynolds 501 sloping frame design with reduced offset Unicrown fork.
- Reynolds 501 handlebar.
- Black anodised alloy rims.
- Vetta Gel Shock Absorber saddle.
Frame sizes: 17", 19", 21", 23".

HIGHLANDER

Highland or lowland, high street or country lane, with Highlander you’ll discover new heights of performance and style. Finished in a stunning combination of Neptune Green, White and Hot Pink.

- Improved geometry Reynolds 501 butted sloping frame with oversize head tube and reduced offset Unicrown fork.
- Shimano 200GS ensemble:
  - Rapid Fire ‘Shimano Total Integration’ (STI) 21-speed Hyperglide gearing system.
  - Low profile cantilever brakes with short reach levers.
  - Biopace chainset with black, detachable rings.
- Gel saddle with quick-release lever for rapid height adjustment.
Frame sizes: 17" 19", 21", 23".

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<th>ATB (S &amp; BRAZER)</th>
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AMAZON
A unique, new All Terrain Bike with the very latest ATB frame and full Shimano ensemble, for responsive performance in the concrete jungle or off road. Exclusively finished in Brazilian Rain, exclusive to Raleigh.
- Shimano 1000S ensemble:
  - Rapid Fire STI gear system.
  - Low profile cantilever brakes with short reach levers.
  - Biopace chainset.
- New high performance Raleigh brazed sloping ATB frame with oversized head tube, forged ends, loose proof headset and sealed bottom bracket fittings.
- Quality alloy wheel rims and hubs.
Frame Sizes: 17", 19", 21", 23".

AZTEC
The state-of-the-art All Terrain Bike. Visually stunning Grape and Bright Yellow frame finish with fantastic 'Indie' graphics. Express your individuality, on and off-road.
- New high performance Raleigh brazed sloping ATB frame with forged ends, oversized steering system and Unicrown fork.
- 21-speed index system derailleur gears.
- Powerful cantilever braking system.
- High quality, smooth running alloy hubs and rims.
Frame sizes: 17", 19", 21", 23".

MANTIS
Not just up to the minute, but up to the split second, the Mantis 18 is the dynamic new state-of-the-art machine for riders in their teens, with 18-speed index gearing. Finished in incredible, flamboyant Harlequin Vapour.
- Sleek black handlebar and alloy ATB stem.
- High quality, smooth-running Maillard alloy hubs.
Frame sizes: 16" with 24" wheels.
18", 19", 20", 21", 23".
HOTFOOT
The sensational new high value ATB that’s hot by name and even hotter by nature! In Dragon Green, it blazes a breathtaking trail over any terrain. Hotfoot it on and off road and go your own way.
- 18-speed index system gears with precise thumbshift control.
- Powerful alloy cantilever brakes.
- Triple chainset with forged alloy crotchet cranks.
Frame sizes: 16" with 24" wheels; 18", 19½", 21", 23".

LIZARD
A wild, exhilarating All Terrain Bike that’s definitely not for stick-in-the-muds. The Lizard darts through its natural habitat. A flash of Neon Green Vapour on or off-road. It’s THE ATB on which to be seen.
- 18-speed index system gears with precise thumbshift control.
- Powerful alloy cantilever brakes.
Frame sizes: 16" with 24" wheels; 18", 19½", 21", 23".

MARAUDER INDEX
How to get far from the madding crowds. In style and comfort. Responsive, Raleigh ATB frame, sleek handlebar and alloy stem are among Marauder’s strong points.
- All Terrain frame with Unicrown fork.
- 18-speed index system gears with precise thumbshift control.
- Powerful alloy cantilever brakes.
- Indigo Blue finish.
Frame sizes: 16" with 24" wheels; 18", 19½", 21", 23".
The Pioneers are a unique Raleigh concept, combining the practicality of a modern City Bike with the rugged versatility of the tough, go-anywhere All Terrain Bike. For the best of both worlds. They've got style, they've got pace. Join the pioneers and enjoy yourself.

PIONEER TRAIL
Take to the trail in comfort, with the quality, strength and reliability of Raleigh with you all the way.

- Superbly lightweight Reynolds 501 butted tubing.
- Shimano 21-speed 200GS index gear system with Rapid Fire STI levers.
- Black anodised alloy rims.
- Micro-adjust alloy seat pin.
- Toe clips and straps.
- Exciting pictorial paint finish.
Frame sizes: 19½", 21", 23½".

PIONEER VENTURE
Whether you wish to venture into town or out into the wilds of the countryside, this elegant Pioneer will take you there in style. Venture gives the latest “hands-on” control with its Sachs-Huret Power Grip, which enables you to select with ease any of the 21 indexed gears.

- Light alloy wheels.
- Powerful cantilever brakes.
- Deep tread, wide section tyres.
- Attractive green and scarlet paint finish.
Frame sizes: 19½", 21", 23½".

PIONEER SPIRIT
The spirit of adventure. The versatile 18-speed bike with the pioneering spirit. For country lanes and cobbled streets, tow paths and town cycle paths. Strong and light for easy handling.

- Index gear system.
- Light alloy rims.
- Cantilever brakes.
- Exclusive purple and green paint finish.
Frame sizes: 19½", 21", 23½".
PIONEER CLASSIC

The 12-speed town and country bike par excellence. Acclaimed by the Bicycle Association of Great Britain as the 1980 'Bike of the Year'. A cross between the practical City Bike and the tough, go-anywhere All Terrain Bike, bred for lightness of frame, fork and componentry.

- Index gear system.
- Exclusive double-flash paint finish.
- Elegant smoked chain disc.
- Self-balancing pedals.
- Wide lightweight mudguards.
Frame sizes: 19½", 21", 23½".

PIONEER 6

The tremendous value-for-money 6-speed Pioneer puts the comfort and versatility of the ATB and the practicality of a City Bike within easy reach. Strong and lightweight, the Pioneer 6 is easy to handle on the High Street or bridleway.

- White with Mountain Blue flashing.
- Index gear system.
- Alloy chainset.
- Wide lightweight mudguards.
Frame sizes: 19½", 21", 23½".

<table>
<thead>
<tr>
<th>Frame size</th>
<th>Inside leg range</th>
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<tr>
<td>19½&quot;</td>
<td>30&quot; - 32&quot;</td>
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<td>21&quot;</td>
<td>30&quot; - 32&quot;</td>
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<tr>
<td>23½&quot;</td>
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All 19½" Pioneer Gents frames feature a sloping top tube.
**CITY BIKES**

Traditional, large wheeled cycles are ideal for leisure cycling and commuting over short or long distances. The frame design is rigid and light and gives a smooth ride. Smart styling means you can take a City Bike anywhere. They are equally at home on city streets or along country roads.

**COURIER**

This classic gents’ city bike, stylishly finished in Deep Metallic Red with gold graphics, is a Raleigh in the finest tradition. Luxury, elegance and comfort are combined with an air of nostalgia. Courier has a unique, new lighting system for today’s commuter’s needs. The front light has a brighter, longer beam Halogen bulb as used on cars, and the battery-assisted rear light will activate even when stationary to ensure continued visibility to other road users. Comes complete with heavy duty luggage carrier and strap.

**CHILTERN**

Traditional Raleigh value for money, reliability and quality are all to be found in the stylish Chiltern, finished in classic Gloss Black.

- Courier and Chiltern both have:
  - Sturmey Archer 3-speed hub gear.
  - Alloy propstand for easy parking.
  - Inflator.
  - Full, deep section mudguards and wrap-round chainguard to protect your clothes.
  - Comfortable padded saddle.

Frame sizes: 21”, 29½”, 35”.
RACERS

Racing bikes have drop handlebars which provide a choice of riding positions — the low hand grip for riding at speed and the high hand grip for climbing hills. And because performance is all-important, there are Derailleur gears, which provide more gear ratios. For example, 10, 12 or 14 gears can be provided to cope with the ups and downs of British roads and country lanes.

ELAN
For serious racers who want the top spot!
- Full Shimano 300EX 14-speed race ensemble.
- Reynolds 501 butted racing frame with forged ends and Unicrown fork.
- Anodised alloy rims with Shimano quick-release hubs.
- Shimano aerodynamic pedals with clips and straps.
- Finished in Micro Dot White.
  Frame sizes: 21", 23½", 25".

RECORD SPRINT
A sleek, lean, mean machine all in black. A timeless classic which gives brilliant performance.
- Sachs-Huret 'Classic' 12-speed index gear system.
- Close clearance racing frame built with Reynolds 501 butted tubing and high quality forged ends.
- Black alloy componentry.
- Low profile pedals with clips and straps.
  Frame sizes: 21", 23½", 25".

PRO RACE
Superb style and performance. A quality lightweight racing bike.
- Close clearance racing frame built with Reynolds 501 butted tubing and high quality forged ends.
- 12-speed index system gearing.
- Alloy wheels with quick-release hubs.
- Low profile pedals with clips and straps.
- Fluorescent Orange and Black flashing on White.
  Frame sizes: 21", 23½", 25".
SCORPIO
Up to the moment and beyond. A race bike with a sting in its tail. Sizzling performance from this latest Raleigh design. In scintillating Fluorescent Yellow and Deep Purple against a white background.
- Lively and responsive close clearance racing frame.
- 12-speed index gear system.
- Lightweight, quality alloy rims with narrow tyres and quick-release front hub.
- Low profile pedals with toe-clips and straps for sprint starts.
Frame sizes: 21", 23¼", 25".

MERCURY
A sensational race bike with fantastic good looks. As hot on performance and value as it is on style.
- 12-speed index gear system.
- Responsive, close clearance racing frame with concealed rear brake cable.
- A full set of quality alloy components – handlebar and stem, recessed brakes, hubs and cranks.
- Vapourised Magenta and White finish.
Frame sizes: 21", 23¼", 25".

FLYER
A lively, stylish racing bike, designed with the beginner in mind, offering Raleigh quality and value.
- Exclusive vapourised Royal Blue with White flashing and new generation graphics.
- Responsive close clearance racing frame.
- 10-speed gear system with down tube levers.
Frame sizes: 20", 21", 23¼".
Lightweights

Raleigh lightweight touring and city bikes are all expertly hand-built by the Special Products Division craftsmen. The same highly skilled people who build Raleigh’s superb road and mountain racing team bikes.

Whether you’re climbing alpine slopes or commuting through stop-start traffic, you’ll appreciate the strength, lightness, responsiveness and durability of your lightweight.

And all Raleigh lightweights feature varying geometry according to frame size and type to give maximum rider comfort and efficiency, with the stability that touring loads demand.
DE VILLE
For the man about town, the hand-built city bike par excellence, offering that special lightweight combination of liveliness and strength. Superbly finished in Pearl White with Deep Blue Trim.
- Reynolds 531 butted main frame tubes.
- 21 SLI-controlled index gears.
- Powerful Shimano SLR cantilever brakes.
- High visibility 35C reflective tyres on alloy rims.
- Full mudguards.
- Alloy rear carrier.

RAN D O N N E U R
Raleigh’s ultimate long-distance tourer, capable of carrying you to the ends of the earth, and back. This top quality hand-built lightweight is finished in Gunmetal with white trim.
- Full 531ST tubset with Shimano forged vertical dropouts.
- Shimano Deore 21-speed SIS.
- Brooks Professional pre-softened leather saddle.
- Mavic M4CD anodised rims.
- Blackburn 4 point rear carrier.

ROYAL
Discover new horizons with this superb hand-built lightweight long distance touring cycle, classically finished in Black with Silver colour trim.
- Full Reynolds 531ST tubset.
- Strong Alesa anodised alloy rims.

TOU R ISTE
Raleigh quality is the hallmark of this superb, responsive tourer, stylishly finished in Deep Metallic Red. For comfort, performance and strength, you’ve to go a long way to find a cycle to match the Touriste.
- Reynolds 531 butted main frame tubes.
- Strong Alesa alloy rims.

Touriste and Royal have:
- Powerful cantilever brakes.
- Full mudguards.
- Comfortable gel saddle.
- 21 speed Shimano SIS index gears.
- High visibility 35C reflective tyres.
- Alloy randonneur bars.
PIONEER VENTURE 21

PIONEER SPIRIT 18

PIONEER CLASSIC 12

PIONEER 6

RECORD SPRINT 12

A BRILLIANT PAINT JOB

Raleigh have got paintwork down to a fine art. Our own laboratory staff and Design Department develop the most exciting and original new colours, finishes and graphics. We have the most sophisticated cycle painting plant in the world. Here, the technology is on a par with that used by car manufacturers. Up to four coats of finish are applied after the tubes have undergone a 15-stage painting process to prevent corrosion, including total submersion in electrostatic primer in cast-iron tanks inside and out. To ensure the strength of the Raleigh finish is double that of most other bikes, we mainly use epoxy powder paints which are baked together at very high temperatures.

COLOURS

COURIER

CHILTERN

ELAN 14

PIONEER 4

PIONEER 6

PIONEER 10

PIONEER 18

PIONEER 5/6

PIONEER 21

PIONEER 250

PIONEER 3/4/5/6

PIONEER 4/5/6

PIONEER 5/6

PIONEER 6

PIONEER 10

PIONEER 13

PIONEER 18

PIONEER 3/4/5/6

PIONEER 4/5/6

PIONEER 5/6

PIONEER 6

PIONEER 10

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PIONEER 6

PIONEER 10

PIONEER 13

PIONEER 18