Introduction

Look around, how many more people there are on bikes. Thrill seeking mountain bikers, off road riders, all are exploring the countryside or travelling on safer cycle routes. The bicycle has come of age and grown to meet today’s new world.

The time is right, the decision is which one to choose. Like people, every bike has a personality and capabilities, all its own. Some are suited to chasing action and adventure, others ease and leisure.

It needn’t be a challenge, within the Raleigh world there is a bike for everyone.

First consider the name, everyone knows Raleigh, we’ve been around for more than one hundred years.

That said to say we’re old fashioned, we’ve always made a point to make with the times, familiar names like Chopper and Grifter were design classics of their age, but the story doesn’t stop there, our desire for good design continues to move forward to create new classics and embrace latest developments.

While all the time our investment in new technologies means we build bicycles that are lighter, more agile, more exciting to ride and as individual as you are.

Look at our current race achievements, for five consecutive years the British mountain bike championship has been won on a Raleigh. Not to say that a performance housed, titanium race machine costing £2,000 is top of your immediate shopping list. Simply good to know that every bike in the Raleigh range shares something in its advanced design and quality of build.

In the future there is confidence that Raleigh will be doing everything to see you cycling into the new millennium and beyond.

Our support for the National Cycle Network and the National Byway demonstrates our commitment to a safer and healthier environment. By supporting these initiatives to provide cycle routes through towns and the countryside, Raleigh are helping make the bicycle much more a part of family life.

Our nationwide network of Raleigh Cycle dealers is the most extensive of any manufacturer. Offering a superb choice of Raleigh bicycles and an unrivalled after sales service. Every model carries a full 25 years frame, fork and anti-corrosion guarantee. While car, parts and accessories service can provide all you need to extend your cycling pleasure.

Take the time, enlist the help of our specialist Raleigh dealer, decide your cycling needs and aspirations. With over 50 models for you to choose from in this brochure alone, we guarantee there’s a Raleigh made just for you.

For more information on Raleigh’s other products and a catalogue covering our M-Trax performance, Touring or Children’s bicycles, simply call 0115 9163519.
The difference is Raleigh 31-32

There's one difference that makes all the difference on quality, choice and outstanding value - that's Raleigh.

Race Bikes 28-30

All the performance, speed and unquestionable style of Raleigh's racing heritage.

Max Bikes 3-10

Ultimate mountain bike style and performance delivers the maximum rush from the maximum machine.

Mountain Bikes 11-18

It's all gain and no pain with our new ride package. New comfort features make the toughest terrain seem like a ride in the park.

Pioneer Bikes 19-27

Equally at home in the town or country. Pioneer takes classic design and makes it into a 21st century proposition.

Contents
The first time I saw one go, everything said no-way.

The fear in his eyes but not his mind.

Maybe no-way but hooked all the same.
RISK, FEAR, HEIGHT, VELOCITY AND CONSEQUENCE ARE ALL FACTORS THAT INDUCE THE HORMONE ADRENALINE. WHICH IN TURN EFFECTIVELY RAISES THE PULSE RATE AND THE VOLUME OF BLOOD PUMPED BY THE HEART. EACH BEAT INCREASES THE RATE AND DEPTH OF RESPIRATION AND DILATES THE BLOOD VESSELS IN THE MUSCLES. ADRENALINE GRAINS WHERE ADRENALINE IS PRODUCED ADRENALINE PASSES DIRECTLY INTO THE BLOOD SYSTEM BLOOD VESSELS IN THE MUSCLES DILATE HEARTY FOR PHYSICAL ACTION. PUPILS DILATE TO INCREASE AWARENESS OF THE SURROUNDINGS.

There's no other feeling: absolute fear driving adrenalin in increased reaction.

"Time means nothing until you stop your watch."

High rocks, drop offs - just nature's things that deserve your respect.

Now I'd travel anywhere for the ultimate rush.
The MAXimum rush from the MAXimum machine. Real mountain bike style and performance, packaged like you’ve never seen it before. Designed in America and built in good old Nottingham, England, the new MAX range is a real heart stopper.

Big tubes are oversized but definitely not overweight. So no heart attacks on the climb, just adrenaline pumping thrills when you turn into the descent. Go for the spec and you’ll find kit beyond your wildest dreams, even beyond what you thought your cash would stretch to.

We call it an affordable proposition, you can call it the best mountain bike you can buy for your money.

MAX CROMO

We promised you spec., so take a look at this. Anywhere else you might expect to pay twice the price for the equipment we’ve packaged into the MAX CROMO range.

A mega MAX tig welded 4130 oversized lightweight cromoly frame carries top end equipment throughout the range. Every bit engineered for its lightness and strength, right down to alloy cage MTB pedals with toe clips and straps. Spin round those wheels they’re ‘Challenger’ alloy rims with stainless steel spokes on RSP oversize sealed hubs, carrying the latest directional skinwall tyres. RSP alloy bar ends, micro adjust seat pin, seat clamp and even the bottle cage are all in lightweight alloy to reduce component weighting. But don’t stop here, each CROMO’s a true individual. Check their spec., one of them was made just for you.

FRAME SIZES 16”, 17.5”, 19.5”, 21.5”.
Prices from £230.00

MAX CROMO 3

Braking power without breaking the bank. Grab a look at those brakes, they’re the latest alloy long arm cantilevers for unbelievable stopping power. Add to that Sachs Wavey shifters on 24 speed STX RC Shimano gears and its easy to see why the Crome 3 is tops on performance, style and unbeatable value.
MAX CROMO 2

It’s not what we’ve added, it’s what you can take off that makes the difference on the CROMO 2. Quick release wheels and detachable chainrings for speedy changes and maintenance. While the take off you’ll get from the Shimano Alivio gears kick up a storm on performance.
MAX CROMO 15 Add the best alloy suspension fork in its' class to MAX frame technology and you're on your way to handling heaven. Shocks and rocks move aside to make your ride a dream.

SUNTOUR 7007 ALLOY SUSPENSION FORK WITH UP TO 40mm TRAVEL
SHIMANO ST-EF20 EZ-FIRE PLUS STI SHIFTERS WITH ALLOY BRAKE LEVERS
42T CHAINSET WITH ALLOY CRANKS
RSP OVERRIZE ALLOY HUBS- QR FRONT
SHIMANO TY30 21 SPEED
ALLOY CANTILEVER BRAKES
COLOUR - DIESEL YELLOW

MAX CROMO 1 It's yellow with a fever for performance. So stand out and be counted when you fire into gear with Shimano's EZ STI shifters, driving the change to 21 precision ratios.

SHIMANO ST-EF20 EZ-FIRE PLUS STI SHIFTERS WITH ALLOY BRAKE LEVERS
RSP OVERRIZE ALLOY HUBS- QR FRONT
42T CHAINSET WITH ALLOY CRANKS
SHIMANO TY30 21 SPEED
ALLOY CANTILEVER BRAKES
COLOUR - DIESEL YELLOW

adrenaline (epinephrine)
Induces flight, fight or flight reactions
Fat tubes, fat forks but no fat cat prices on the MAX range. This is where we've been working overtime to put together specifications that beat the barriers on performance value.

With a frame designed in America and built from oversize hi-tensile steel in Nottingham, England, these are great mountain bikes for anybody's money.

Spy the spec. Shimano gears across the range. Big 1.5" Raider tyres on Weinmann alloy rims dig the dirt on RSP oversize sealed alloy hubs. While you get a grip on the new satin bar ends and the stopping power of the cantilever brakes. And a last refreshing detail, your Duricci water bottle to complete the style explosion. FRAME SIZES 16", 18", 20", 22"(M) 16", 18", 20"(W)

Prices from £165.00

MAX 21 EF

Here's a bike where the sum isn't necessarily greater than the parts. With so many extras and this level of spec, you'd be forgiven for thinking it should be twice the price.

Max 21 EF

alternative
colour -
Granite
Green

SHIMANO 21 SPEED

SHIMANO EZ-FINE PLUS STI SHIFTERS
WITH ALLOY BRAKE LEVERS

42T CHAINSET WITH ALLOY CRANKS

ALLOY CANTILEVER BRAKES

QR FRONT WHEEL AND SKINWALL TYRES

ALLOY MICRO ADJUST SEAT PIN

NEW SHOCK FOAM SADDLE

COLOUR - DIESEL BLUE OR GRANITE GREEN

MAX 18 GS

The gears increase and the ride gets easier. The same sure fire Gripshift control takes you through a choice of 18 indexed gears driven off a 42T chainwheel. Just right for off-road riding with comfort and control.

SHIMANO 18 SPEED DUAL SIS GEARING

MAX170 GRIPSHIFT ROTATIONAL SHIFTERS

42T CHAINWHEEL WITH ALLOY CRANKS

COLOUR - FLAM RED
MAX 18 GS WOMENS

- Shimano 18 speed dual sis gearing
- Max170 gripshift rotational shifters
- 42T chainwheel with alloy cranks
- Soft ride comfort saddle
- Colour: Flamm red

MAX 15 GS WOMENS

For GS read Gripshift, the performance gear shift option that's chosen by the champions.

- Shimano 15 speed sis gearing
- Max170 gripshift rotational shifters
- Soft ride comfort saddle
- Colour: Pearl Usambara purple
MAX 15 GS

Fifteen speeds that are all effortless, easy and fast thanks to the positive change of Gripshift gear control.

MAX170 GRIPSHIFT ROTATIONAL SHIFTERS
SHIMANO 15 SPEED SIS GEARING
COLOUR - GLOSS BLACK

MAX 15 SIS

Start where you mean to go on with the MAX 15 SIS. Positive Shimano thumbshift gear control changes you through 15 gear ratios with a positive move every time.

SHIMANO 15 SPEED SIS GEARING
THUMB SHIFTER CONTROLS
COLOUR - SPARKLE SILVER
NEW LIFE, SHEPHERD'S STONE COTTAGE

CLOUD ON THE HILLS
WIND GUSTING, VISIBILITY GOOD,

LOOSE SLATE, MEND IT TOMORROW

NOT AN ESCORT OR A MONDEO
IN SIGHT

OLD JACK WITH HIS DOG

BIRDS FLYING OVERHEAD

LOOSE STONES ACROSS THE TRACK

SCHOOL BUS IN THE VALLEY

SUN BREAKING THROUGH
MY TYRE TRACKS FROM YESTERDAY

THE DESCENT BEFORE THE CLimb

"First off you aspire to the city. High rise office to high pay cheque. Chromium tables and polished peach floors become your environment. Until one day reality dawns and kick starts you to

think about life. Who needs four hours of every day to be spent in a car and another ten existing in

an unreal world? But there are 50,000 square miles of unspilt countryside, they're yours to live in and understand. Sure, you still need to work but getting there

is a new experience every day."
Unsuitable for motors

The gate can stay closed

Two bikes in the distance

Still waiting for the bells to chime

First sight of town over the next rise

No motorway within a million miles

Office in sight

Easier today

My tyre tracks from yesterday

The descent before the climb
Cromoly Mountain Bikes Take a step down from the fat-boy style of the MAX MTB into the sleek, semi-oversize world of the Endurance series. Semi taper forks on an all new cromoly mainframe, make responsive handling as outstanding as the value. Big skinwall tyres on alloy rims and hubs deliver a biting grip, on any surface to these lightweight machines. Plus, with the suspension ready geometry you can upgrade to front suspension forks as your needs demand.

And who said there was no gain without pain? The Endurance series breaks the rule - its all gain and no pain with our new ride package. The highest quality MTB components have been combined with new comfort features to make the going easy. Soft ride saddles and angled high rise stems make the toughest terrain seem like a ride in the park. Take a look at the overall component package for the Endurance series, then check the individual model spec that's right for you.

ALLOY RIMS • ALLOY HUBS • ALLOY CAGE PEDALS • SKINWALL TYRES • SATIN HANDLEBARS & BAR ENDS • 40° HIGH RISE SATIN STEM • ALLOY CANTILEVER BRAKES • ALLOY MICRO-ADJUST SEAT PIN • SOFT RIDE SADDLES • FRAME SIZES - 16", 17.5", 19.5", 21.5" (M) 16", 19" (W) • Prices from £200.00.

Explorer

Explorers always travel light and this is no exception. Every special component carried on this MTB is engineered for weight reduction. From its oversize hubs to chainset with alloy cranks, it's lightweight to extremes.

Voyager

Here's some precious metal you really should invest in. The sleek, silver frame of the Voyager is built for lightweight, responsive handling on any venture. With the latest EZ-fire STI shifters from Shimano and 21 speed gearing to carry you over all terrains.
Endurance Series Mountain Bikes

Here things are looking good. The frame's a new design with the same suspension ready geometry as the cromoly series and strong new graphics. This time in semi-oversize high tensile with semi-taper forks for better traction and control. Carrying all the same attention to component specification as their cromoly counterparts, the Endurance series take value to a new dimension.

ALLOY RIMS • ALLOY HUBS • SATIN BAR ENDS • CANTILEVER BRAKES • 1.9" RAIDER TYRES • SILVER BURICCI WATER BOTTLE & CAGE • FRAME SIZES - 16", 18.5", 21", 23" (M) 16", 18.5", 21" (W)

Prices from £150.00.

North Cape

Here's the one with all the gear. The latest fully indexed chainset, driving 21 Shimano gears. With positive changes fired from your EZ shifters to carry you into new terrain.

Encounter

Gripshift again, this time moving you through 18 precision Shimano gears to get you where you want to go.
Avalanche

You needn't look further than this real outdoor performer. 14" frame size available (red only).

Boulder

Get ready to rock and roll all the way when you shift into gear with Gripshift's latest MRX170 rotational shifters.
Endurance Series

Mountain Bikes for Women
Make your escape with a mountain bike from Raleigh. It's the best way on earth to leave the world behind and experience the fresh air and freedom of the great outdoors. Equally matched in the performance stakes, the women's series MTB's carry the same high levels of equipment as the men's. Gripshift shifters, alloy rims and big wide section Raider tyres get it together to carry you away to a whole new life. With bright new looks and a redesigned short reach frame for 1997, the new Raleigh Endurance Series MTB's for women are in a league of their own for comfort, style and performance. Prices from £140.00.

Voyager
Here's some precious metal you really should invest in. The sleek, satin silver frame of the VOYAGER is built for lightweight, responsive handling on any venture. With the latest EZ-fire STI shifters from Shimano and 21 speed gearing to carry you over all terrains.

Monsoon
A real performer that's guaranteed to whip up a storm wherever it's ridden. With Gripshift control on 18 Shimano SIS gears, its Easy Ride tyres will hardly touch the ground as you take everything comfortably in your ride.
Blueridge

A real trail bike that's just as at home in the town as it is in the country. Thanks to its Easy Ride tyres with smoothed centre ridge, it makes riding the road effortless and comfortable. And while you're out beware of admiring glances, they'll be captivated by the stunning new paint finish.

Zing

It don't mean a thing if you ain't got that Zing. One look and you'll just fall in love. Comfort, control and head turning style are the Zing's key features. Gripshift gear control, soft ride saddle and a sparkling paint finish make it altogether too good to resist.
Zest

Fresh air, fitness and exciting style gives you a real Zest for life. Easy, comfortable and great fun to ride, this MTB is a real style statement. 14" frame size available (lime only).

Zing

I'll just fall in love with these features. Finish make it good to resist.
Remember just how good it used to feel out on the open road. Well now it's even better. Pioneer has taken classic design and made it into a 21st century proposition.

The latest technology married with true quality and tradition has given birth to a new breed of bicycles. Lighter, faster and easy to ride, they will become the standard by which all other bikes are judged.

Each Pioneer is different because Raleigh recognise not every cyclist is the same.

Some seek adventure off the beaten track, others ride the country lanes, while some prefer a bicycle to their daily journey in a car.

All want quality, not just in the product but in the thinking that has made the Pioneer a bike for every reason.

"Time was, we grew up and left our bikes behind. The treasured possession we pestered parents hard to get, was left to gather dust. Cars, careers and relationships became more important in our life.

Bicycles were for other people, not for us.

Now things have changed. With Raleigh Pioneer the bicycle has come of age again.

It’s grown like us, to embrace technology, while holding true to the values of tradition. It’s become the way to leave the fast track of our modern life and find a peaceful world.

Back again to the rural lanes so little changed, the sights, the sounds and freedom we’d forgotten to remember.

It’s often said, you never forget how to ride a bike. But you do forget how good it is."
PIONEER TRAIL 21 ALIVIO

The 21 Alivio gets a real grip on technology. The latest Gripshift rotational shifters smooth your way through the precision Alivio gears. While the matching groupset of Alivio brakes, chainset and hubs speed you lightly and efficiently along.

- SHIMANO ALIVIO 21 SPEED
- MRX170 GRIPSHIFT ROTATIONAL SHIFTERS
- SHIMANO ALIVIO 42T CHAINSET WITH DISC
- SHIMANO ALIVIO CANTILEVER BRAKES
- SHIMANO IG50 CASSETTE
- SATIN STEM
- QR SEAT CLAMP (GENTS ONLY)
- COLOUR - CROMICA

PIONEER TRAIL 21 STX

Quite simply top of the range. The ultimate choice in the Trail series. One of Shimano's top gear system, as used on the world's best mountain bikes, drives this model. Everything down to its gleaming dark granite paint finish, shouts quality, style and ultimate capability.

- SHIMANO STX 21 SPEED
- SHIMANO ALIVIO STI'S
- SHIMANO STX 42T CHAINSET WITH DISC
- SHIMANO ALIVIO CANTILEVER BRAKES
- SHIMANO ALIVIO QR HUBS
- SHIMANO IG50 CASSETTE
- SATIN STEM
- SATIN BAR ENDS
- QR SEAT CLAMP (GENTS ONLY)
- COLOUR - DARK GRANITE
pioneer trail 21ef

On and off the road the lightweight component package of the Trail 21EF will speed you on your way. Precision EZ fire shifters take you effortlessly through a choice of 21 Shimano gears. A special womans frame is also available, with easy reach 40° stem.

- SHIMANO 21 SPEED GEARING
- SHIMANO EZ-FIRE PLUS SHIFTERS WITH ALLOY BRAKE LEVERS
- 42T CHAINSET WITH ALLOY CRANKS & DISC
- SATIN STEM
- COLOUR - DIAMOND RED

pioneer trail 21 acera

The perfect travelling companion on any journey, the 21 Acera has that go anywhere, do anything versatility. With quick release front hub and detachable chainrings, this is a bike that’s easy to stow and maintain.

- SHIMANO 21 ACERA X-21 SPEED
- MRX 170 GRIPSHEAR ROTATIONAL SHIFTERS
- 42T CHAINSET WITH DETACHABLE CHAINRINGS, ALLOY CRANKS & DISC
- RSP ALLOY CANTILEVER BRAKES
- QR FRONT HUB
- SATIN STEM
- QR SEAT CLAMP (GENTS ONLY)
- COLOUR - DIAMOND GREEN
A design classic in every sense of the word, the Pioneer Jaguar offers the latest design technology at the heart of traditional styling. That's the Jaguar difference! Whatever your size, whatever your ability, whatever your riding style. There's a Pioneer Jaguar that suits you, from the most basic singlespeed to total comfort professional bikes, the ultimate riding positions are all possible. The Pioneer Jaguar Sprinter is the latest in our New Pioneer range. Even the finest details have been considered. Take for instance the non-slip trekking pedals, the extra spring comfort saddle and the ultra lightweight frame. The Pioneer Jaguar Sprinter is the bicycle for the next millennium.

PIONEER JAGUAR SPRINTER

The design for the future has arrived. New for the 1997 range is the Pioneer Jaguar Sprinter. With the new Sprinter 7 hub gear from Sturmey Archer, another great name in the world of British bicycles. The Sprinter takes maintenance to a new low level and riding a pleasure with smooth, consistent gear shifts whatever the weather, across the widest possible range of gears. Perfect for leisure or commuter riding. The Jaguar Sprinter cromoly trekking frame design and other comfort features make this the perfect bicycle to explore the cycle routes around the country.
Pioneer Jaguar 12
A definite his and hers. Both with easy Gripshift gear control and 12 Shimano gears. Finished in the most stunning iridescent colours.

- Shimano 12 Speed SIS Gearing
- MRX170 Gripshift Rotational Shifters with Gel grips
- Alloy Seat Pin
- Colour: Iridescent Green/Purple

Pioneer Jaguar 18
All round comfort and performance are the key to the Jaguar 18's generous specification. With micro-adjust seat pin to set your individual ride position and 18 Shimano gears to speed you on your way, this is the bike for every journey.

- Shimano 18 Speed Dual SIS Gearing
- MRX170 Gripshift Rotational Shifters with Gel Grips
- 48T Chainset with Alloy Cranks and Disc
- Alloy Micro-Adjust Seat Pin
- Colour: Iridescent Blue
PIONEER CLASSIC 10 DLX
A matching pair for the ladies and the men. The Classic 10DLX adds refinement to its classic style, with a rear carrier, soft ride saddle and 10 speed gears to complete its versatility.

- SHIMANO 10 SPEED SIS GEARING
- THUMBSHIFTER CONTROLS
- REAR CARRIER
- RSP SOFT RIDE SADDLE
- COLOUR - BRITISH RACING GREEN

PIONEER CLASSIC 15GS
At the top of the range, the Classic 15GS completes the picture. Adding extra equipment to its already generous specification, this model is available in both men's and women's versions. Both with easy and accurate Gripshift gear control.

- SHIMANO 15 SPEED SIS GEARING
- MX170 GRIIPSHIFT ROTATIONAL SHIFTERS
- REAR CARRIER
- RSP SOFT RIDE SADDLE
- COLOUR - CANADIAN USAMBARA PURPLE
PIONEER CITY

In the Pioneer City range there are bicycles built for people who appreciate the elegance of traditional design. With impact resistant mudguards, wrap around chainguards and reliable, all weather, Sturmey Archer hub gears, the Chiltern and Caprice bring back values you may have thought were forgotten.

THE CAPRICE

With a smart, front frame mounted white basket to carry loads and the colour matched rear carrier, the Caprice is the perfect companion on any shopping trip. A low step-over curved frame design and padded saddle make riding comfortable and easy.

- STURMEY ARCHER 3 SPEED HUB GEAR WITH TWIST GRIP CONTROL
- WRAP AROUND CHAINGUARD
- WIDE SILVER IMPACT RESISTANT MUDGUARDS
- BLACK PADDED TOURIST SADDLE
- FRONT BASKET AND COLOUR MATCHED REAR CARRIER WITH STRAP
- FRAME SIZES 17", 19", 21"
- COLOUR - IRIDESCENT MULBERRY

THE CHILTERN

For both ladies and gentlemen the Chiltern combines classic elegance with the practicality of considered design. For the women's model a curved, low step-over frame makes riding easy, while padded tourist saddle adds to comfort. Virtually maintenance free with enclosed hub gears, the men's Chiltern, like the ladies comes with thoughtful extras like alloy propstand and tyre inflator.

- STURMEY ARCHER 3 SPEED HUB GEAR WITH TRIGGER CONTROL
- WRAP AROUND CHAINGUARD
- WIDE SILVER IMPACT RESISTANT MUDGUARDS
- BLACK PADDED TOURIST SADDLE
- FRAME SIZES 17", 19", 21" (W) 19", 21", 23" (M)
- COLOUR - LADIES: RAVE PURPLE GENTS: ATLANTIS BLUE
- PRICES FROM £160.00
Raleigh Race

“I thought almost nothing could replace the thrill and achievement of my first time trial under the hour. It had been my first real bike - a racer, bought for Christmas, 531 tubes and 27 inch wheels. It was the beginning, which led to a passion to compete in every sport.

As I moved on from cycling, running took my heart. The same goals, you against the clock to achieve your personal best.

Now sixteen marathons and twenty-two years later, I’ve rediscovered that the old cycling magic never left. The bikes are lighter and the gears have multiplied but the thrill and exhilaration is just the same.

On time, I’ve not quite broken the hour but it won’t be long before I’m there.”
RACE BIKES
Performance, speed and the unquestionable style of a Raleigh racing bike brings a thrill to the heart of any rider.
The Mose clearance frame geometry is sleek, light and finely tuned to transfer every ounce of effort into fast on road performance. On equipment there's nothing less than the best for quality and value. The latest Shimano index gears combined with lightweight alloy ensembles keeps you in control of speed and ride efficiency.
Pursue your dream and ride with the confidence of over 100 years of Raleigh race experience to speed you on.
Prices from £180.00

VITESSE
14 SPEED SIS • SHIMANO 300EX GEARING • ALLOY RIMS • ALLOY QR HUBS • 52/42T CHAINWHEEL WITH ALLOY CRANKS • ALLOY STEM • ALLOY HANDLEBAR • ALLOY CALIPER BRAKES WITH AERO LEVERS • ALLOY MICRO ADJUST SEAT PIN • SELLE ROYALE SHOCK FOAM SADDLE • WATER BOTTLE & CAGE • TOE CLIPS & STRAPS • FRAME SIZES 21", 23.5", 25"
COLOUR - PEARLESCENT WHITE
PURSUIT

12 SPEED SIS • SHIMANO TY GEARING • ALLOY RIMS & HUBS
• 52/42T CHAINWHEEL WITH ALLOY CRANKS • ALLOY STEM • ALLOY
HANDLEBAR • ALLOY CALIPER BRAKES • ALLOY MICRO ADJUST SEAT PIN
• PADDED SADDLE • FRAME SIZES 21", 23.5", 25" • COLOUR - DIESEL RED
### Sizing Chart

#### PIONEER

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<thead>
<tr>
<th>Frame size</th>
<th>Mens</th>
<th>Womens</th>
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<tbody>
<tr>
<td>17&quot;</td>
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<td>27-31&quot;</td>
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<td>19&quot;</td>
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#### RACE BIKES

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<th>Frame size</th>
<th>Inside leg range</th>
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<td>29-33&quot;</td>
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<td>23.5&quot;</td>
<td>32-36&quot;</td>
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#### MOUNTAIN BIKES

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<th>Frame size</th>
<th>Inside leg range</th>
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<td>14&quot;</td>
<td>23-28&quot;</td>
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<td>16&quot;</td>
<td>26-31&quot;</td>
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<td>17.5/18&quot;</td>
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<td>22/23&quot;</td>
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Published as a guide only.

### Glossary of Terms

#### GEARS

There are several types of gear systems used on bicycles within the Raleigh range. Mountain bikes, Race bikes and most Pioneers feature indexed derailleur gears providing up to 24 gears to cope with a variety of terrains and cycling conditions.

Higher levels of derailleur gears are indicated by names such as Acera-X, Alivio and STX being higher quality derailleur from Shimano – the world’s leader in bicycle gearing systems.

#### INDEX GEARING SYSTEMS

When changing gears, the shifter will click and the chain will move into the desired position without the need to ‘feel’ for the right gear. This type of gearing is sometimes referred to as SIS – which is short for Shimano Index System.

Dual SIS or Fully Indexed Gears mean that the left and right hand shifters ‘click’ into position. In other words the front and rear derailleur are indexed.

#### EZ FIRE/STI SHIFTERS

Ergonomically an improved gear shifting system, allowing the rider to up-shift with the thumb and down-shift with the index finger.

#### GRIPSHEFT

The latest and very popular gear changer. Half the handlebar grip rotates like a motobike throttle and each movement corresponds with a change in the gear.

#### HANDLEBARS

Raleigh products offer you a choice of handlebar styles. Flat bars as fitted to most Mountain bikes and some Pioneer Trail models offer the best responsive riding position over a variety of terrains. Semi-raised bars on all other Pioneers and some women’s Mountain bikes enable the rider to adapt to a more comfortable, upright riding position. Drop handlebars on Race bikes enable the rider to adopt a low centre of gravity at speed.
When it comes to deciding which bike to choose, there's one difference that makes all the difference - that's Raleigh. A difference in quality, choice and outstanding value that keeps Raleigh riding ahead of the rest of the cycling world.

Where investment advances the bounds of technology, to produce bicycles that perform better, last longer and are a pleasure to ride.

- **DESIGN** - the latest computer aided design technology adds precision and performance to every RAILEIGH model.

- **TESTING** - before any bike can call itself a RAILEIGH it's prototyped and tested to earn its place in the range.

- **TECHNOLOGY** - in the new RAILEIGH factory investment in state of the art laser cutting and robotic welding maintains consistent quality and control.

- **RANGE** - flexibility in manufacture combined with RAILEIGH know how and experience provides the widest possible choice of models.

- **QUALITY** - a reputation for the highest levels of quality at every stage of manufacture makes RAILEIGH bikes last longer and hold a higher second hand value.

- **WORLDWIDE** - as part of the world's largest bicycle group RAILEIGH stays ahead of all the latest developments in components and technology. Bringing its worldwide buying power into play to provide unbeatable value for money.

The difference is Raleigh.

- **PAINTWORK** - the unique RAILEIGH paint process produces a finish which is not only stunning to see but is guaranteed for a full fifteen years against rust and corrosion.

- **ENVIRONMENT** - not only is RAILEIGH committed, through its support of the National Cycle Network and the National Byway, to providing healthier, safer cycle routes for everyone. Our production processes produce less waste and use less energy ensuring a meaningful contribution towards the upkeep of the environment.

- **BRITISH** - for over one hundred years RAILEIGH bikes have been built in Nottingham, England. A heritage we are proud of, while never losing sight of future innovation.
Raleigh Bits For Bikes

LIGHTS
A must for security on the road.
LEDs must only be used as a supplement
to cycle lights.

PUMPS
Inflate your tyres fast and easily
with one of our range of pumps,
suitable for all valve
types.

ESSENTIAL ACCESSORIES

OK BABY
CHILD SEATS
Three good reasons to
use an OK Baby Child
Seat - safe,
comfortable and
universal.

MAGNUM BAGS
Magnum bags in a range of colours, for
carrying the basic
essentials to the
weekend's
equipment.

BELLS
Adult Ping bells.

MUDGUARDS
A selection of easy to fit
Flinger Clip-on mudguards.

HELMETS
All Raleigh helmets are CE approved. Many more designs and styles available.
Youth/Adult helmets for the recreational cyclist.

LOCKS
A vital
deterrent
for any
cyclist.

TOOLS
Vital kit for any outing.

GRABER CAR RACK
To transport your bicycles safely don't choose
any other brand.

WATERBOTTLES
Raleigh Tread
Xraz
Max
Adult helmet for the more discerning cyclist.

RSP With special non-slip surface

Dial a fit helmet - adjusts to the shape of your head at the turn of a dial.

GRIPS AND BAR ENDS
Cushion your ride or alter your riding position with one from our extensive range.

SELE ROYAL SADDLES
- With Elastomers for extra shock absorption.

Lycra covered - for extra comfort and durability

COMPUTERS
Monitor your performance with one from the most reliable range on the market.

GLOVES AND TRACKMITTS
Protect and cushion your hands with a pair of Raleigh track mitts or gloves.

JERSEYS
Ride like a professional in the latest Team Raleigh clothing.

Radarz Sunglasses
Choose a pair of Radarz sunglasses to protect your eyes and look cool.
THE RALEIGH GUARANTEE

All Raleigh bikes conform to BS0192-1 British standard for bicycles. They are so well constructed, we include the frames and non-suspension forks for a full 10 years. In addition, Raleigh also offer a unique 15-year anti-corrosion warranty and all our bikes carry a one year parts warranty. See your Raleigh bicycle guide for details.

Many of our stockists can now offer "extra cover", an extended warranty on Raleigh products, giving you extra peace of mind and continued worry-free cycling. For more information on "extra cover", or any warranty queries on Raleigh products, call 0115 963 0002 or 0208 9489999 (North).

THE RALEIGH CYCLE PROTECTION REGISTRY

To help you should you be unfortunate enough to have your bike stolen, Raleigh can register your new bike, free, on our unique customer computer, giving you a much better chance of recovering it if you have recorded the frame number and its specifications in case of identification. See your Raleigh bicycle guide for details.

RALEIGH INDUSTRIES LTD, NOTTINGHAM NG17 3DL, ENGLAND
WEB http://www.rallengb.com

E. H. GAMMANS & SON
10 Buckingham Road
SHOREHAM-BY-SEA
West Sussex, BN43 5UA
Tel: 0273 452445
VAT No. 190 2515 80

Colours printed in this catalogue are as near as possible to the manufactured Raleigh product. For an accurate comparison we recommend you see the actual product on display at your Raleigh stockist. Due to our policy of continual improvement, product specification and appearance may change while this catalogue is still in use.

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